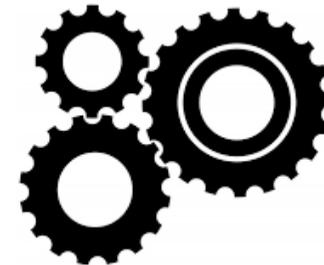
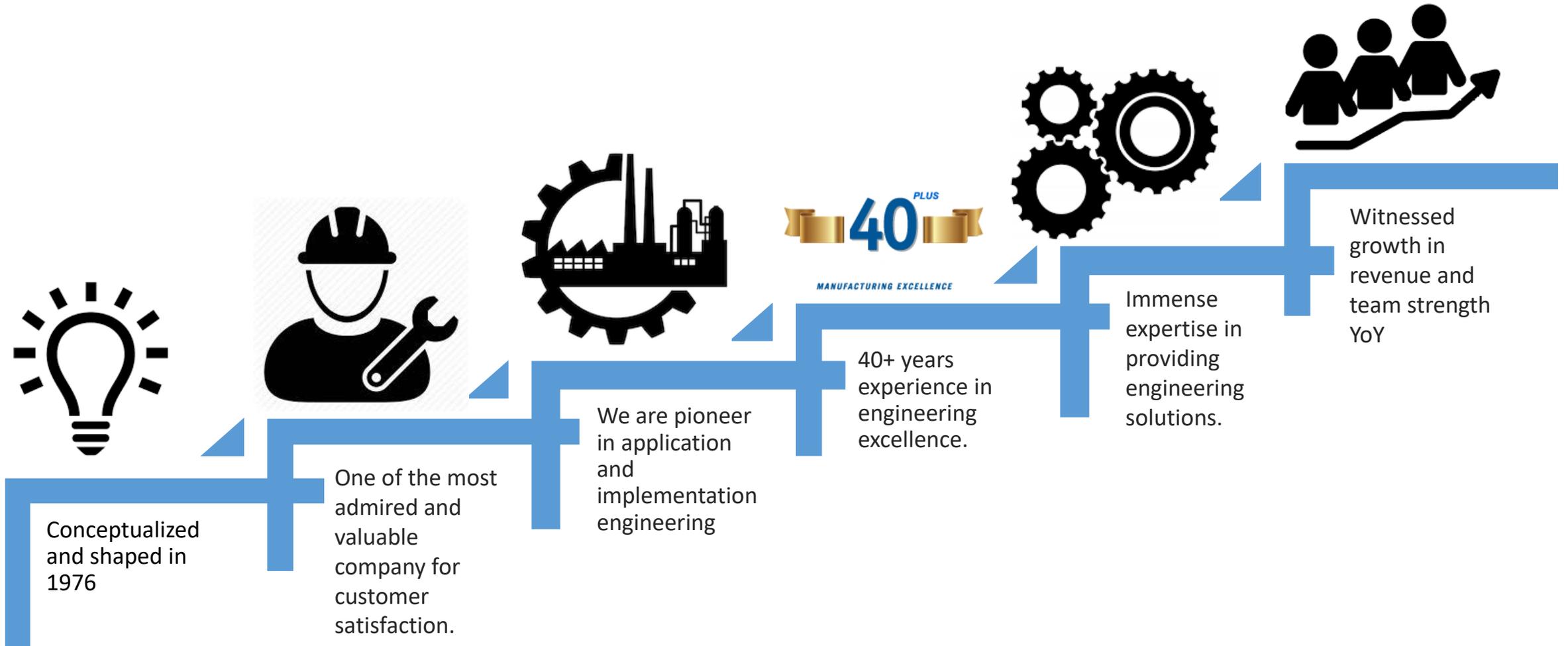


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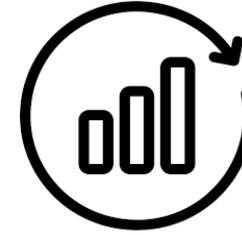
Why We...



**Highly Customized
Product**



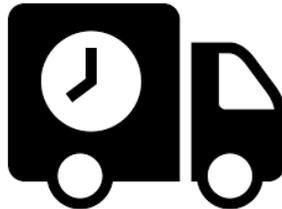
**Adherence
to Standards**



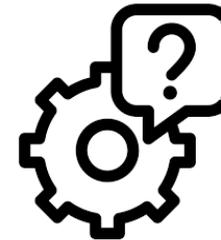
**Cost Effective
Solutions**



**Sound
Infrastructure**



**Timely
Delivery**



**Great After
Sale Support**

Why Microwave Heating Ceramics...

Uniform heating occurs throughout the material
Process speed is increased.

Process speed is increased.

Desirable chemical and physical effects are produced.

Purity in final product.

Floor space requirements are decreased.

Reduction in unwanted side reaction
(reaction Quenching)

Better and more rapid process control is achieved.

No fumes and pollutants

Selective heating i.e. heating selectively one reaction component.

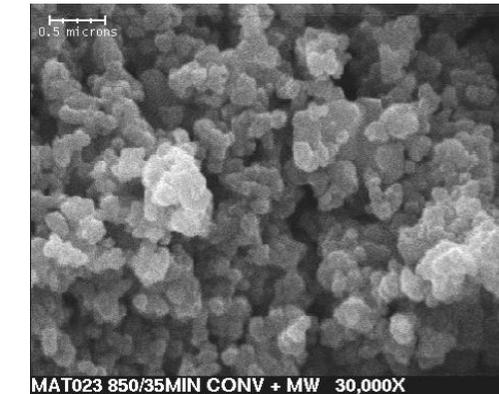
Improve reproducibility

High efficiency of heating.

Environmental heat loss is save, Reduce wastage of heat

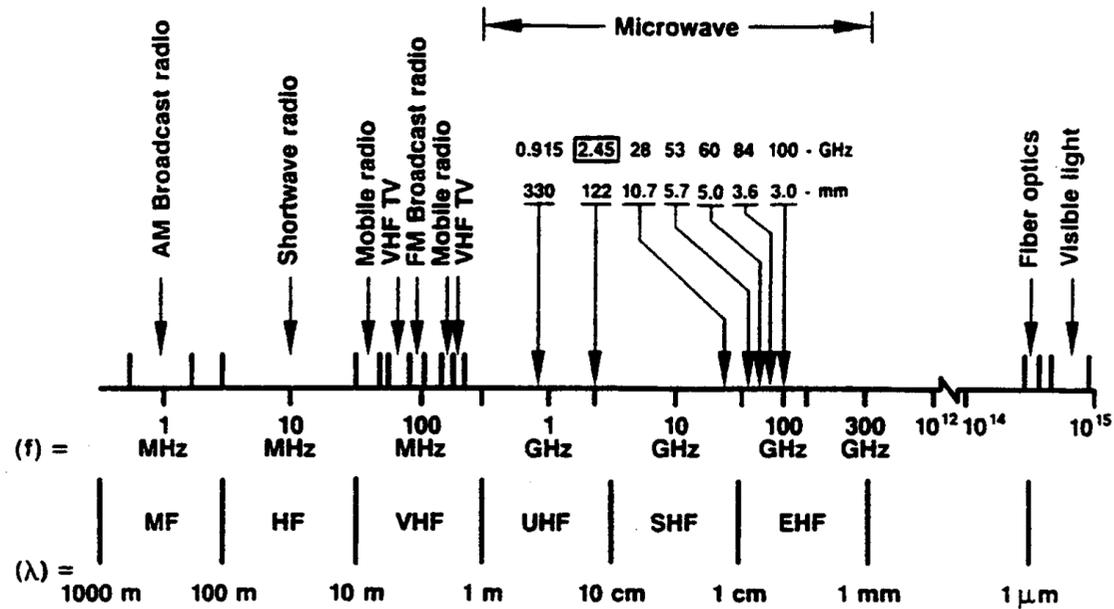


Conventional Calcine
1000 °C, 4 hr, $D_s = 500$ nm



Microwave Assist Technology
850 °C, 35 min, $D_s = 150$ nm

Electromagnetic Spectrum...



Microwave heating systems are member of Electromagnetic heating family.

Microwaves has frequency of 2.45Ghz and 950Mhz.

Microwave is generated from small device known as Magnetron.

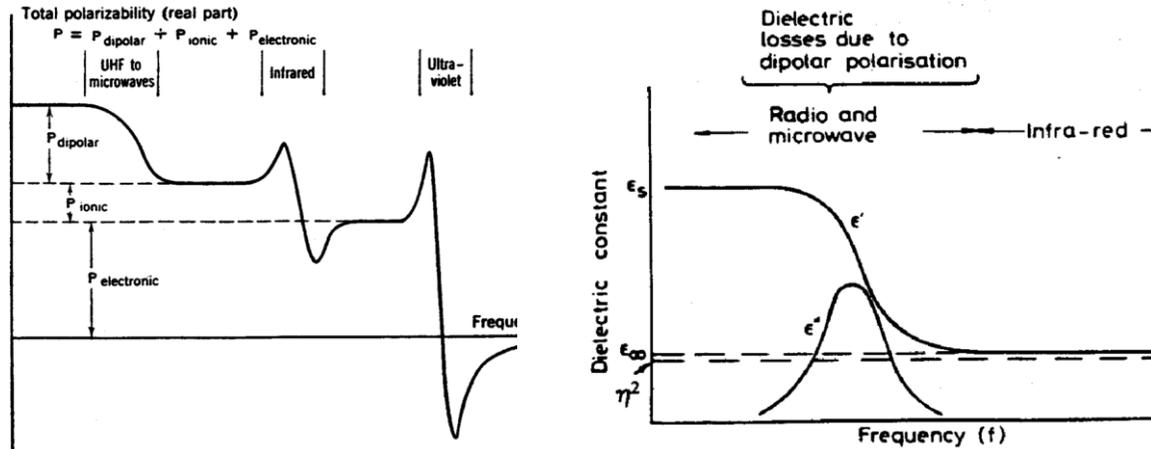
Microwave heating system has property to heat from within.

Microwave heating systems heats volume of material hence also known as 'Volumetric Heating'.

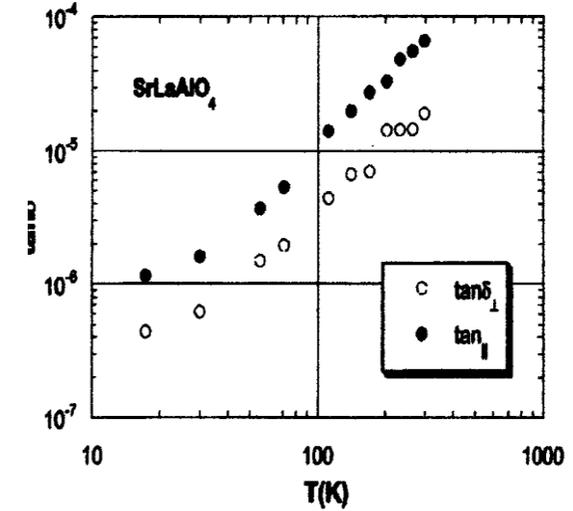
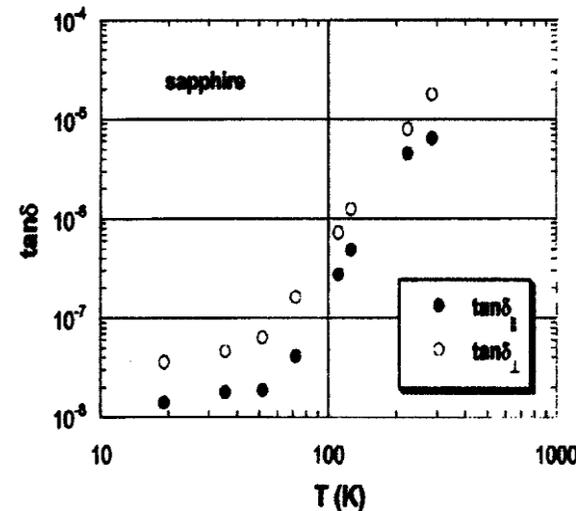
Microwave Heating

Dielectric Properties

- Indicator of how material will heat
- Tool in developing microwave heating processes



Dielectric Loss increases with Temperature



Polarizability and Dielectric Properties as Function of Frequency

Microwave Heating in Rescue...

Microwave Heating System

Microwave heating system is generates the heat very fast within material.

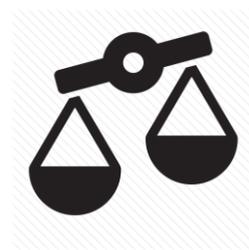
Heating of materials are due to molecule movements hence no chamber warm up time is required.

Environmental friendly and green heating solution, no carbon emission.

100% energy utilization, as heating takes place within the material.

Better floor utilization index as it doesn't require chamber area.

No Temperature loss in surrounding, ambient workplace.



Conventional Heating System

Conventional heating system have slow hating rate, heat is transferred via means of air.

Instance heating does not takes place, it requires warm-up of surrounding.

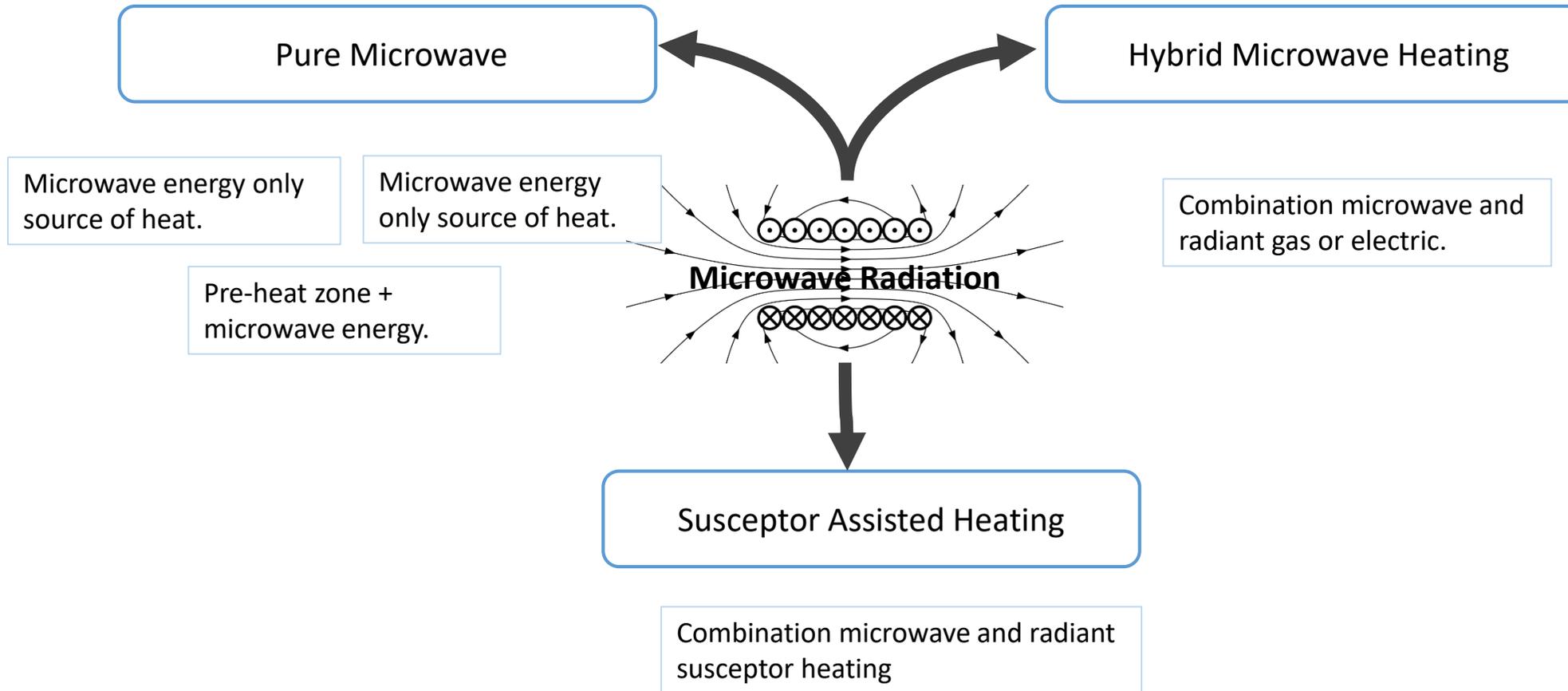
Produces carbon or toxic gases hence not much environmental friendly heating solutions.

100% energy utilization is not possible, as material is heated by surrounding hot air.

Poor floor utilization index as it require bigger chamber area for material to rotate.

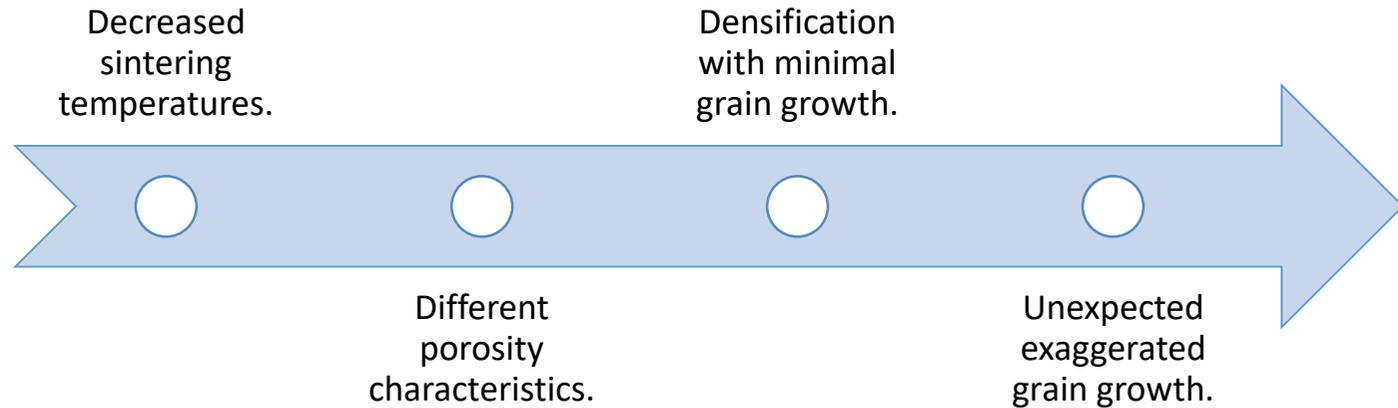
Surrounding air temperature rises with rise in heater temperature.

Microwave Methods...

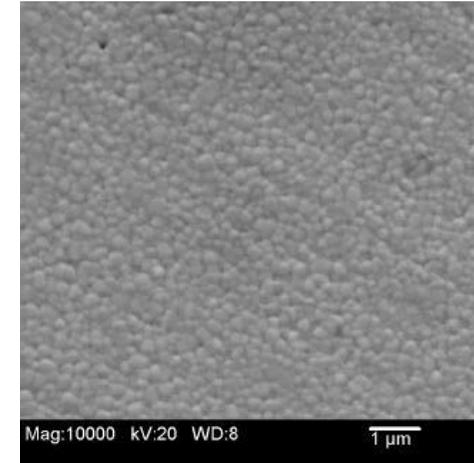


Microwave Effect...

Temperature measurement problems comparing MW and conventional but still appears to be a real “microwave effect”



Microwave Research



Zirconia Tosoh

ThermWAVE Firing Profile

Conclusions...

Microwaves can be effective

Drying

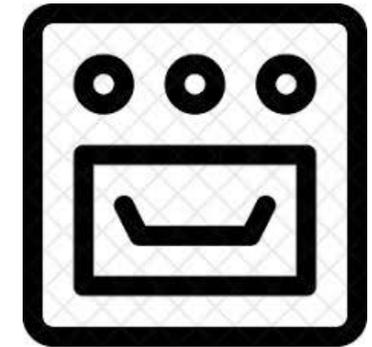
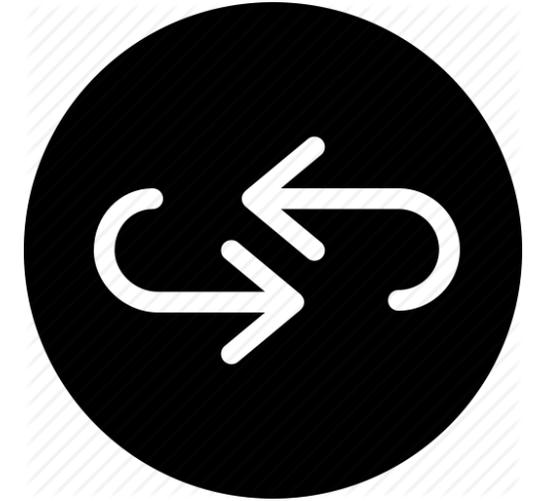
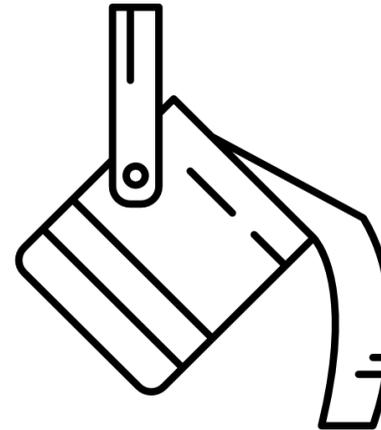
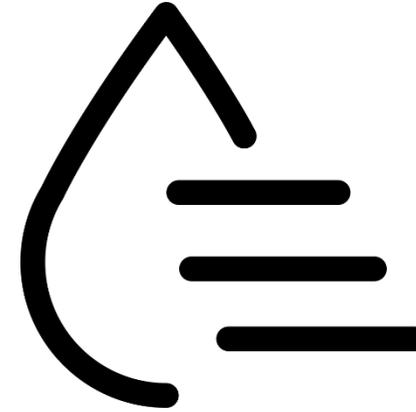
Binder burnout

Calcination Sintering ceramics and metals

Melting glass

Joining

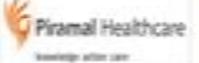
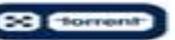
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